

**TORO** Count on it.

# Greensmaster® Flex 21



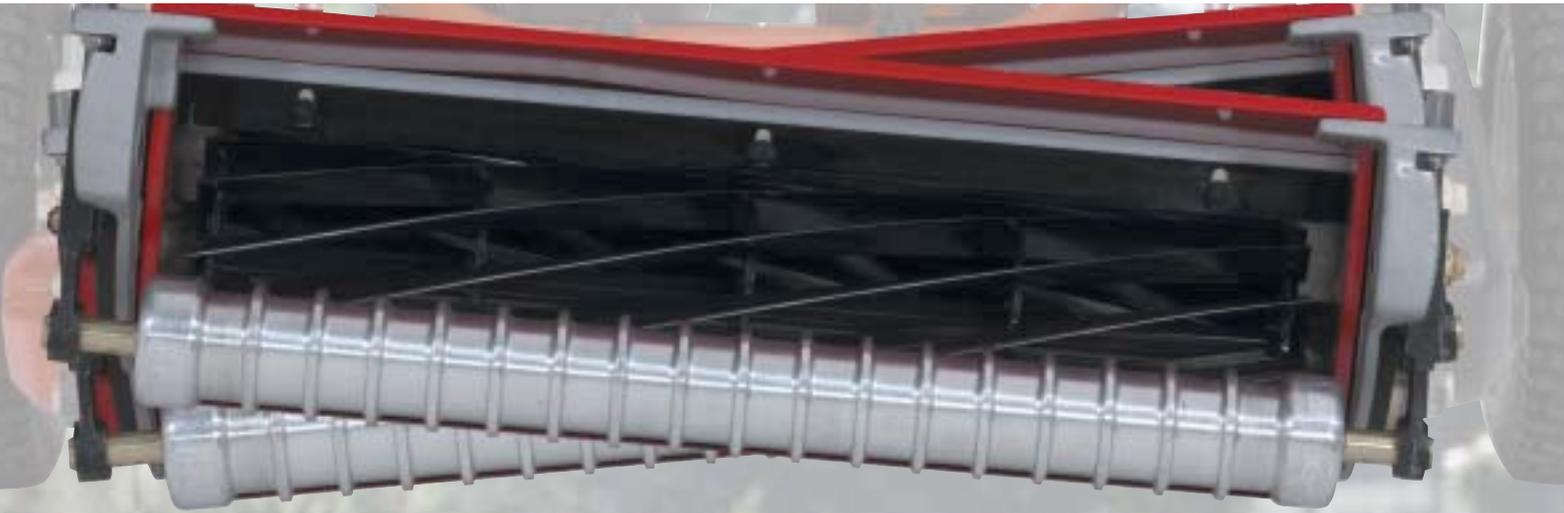
A revolutionary new way to get  
better looking, better playing greens.

The new Toro® Greensmaster® Flex 21 delivers better looking, better playing greens. Designed to perform on any green, even the most severely undulated putting surfaces, the Flex 21 virtually eliminates the fear of scalping, allowing you to cut lower than you ever dared before. Its revolutionary flexible cutting unit excels on traditional bent and bermuda, as well as on new ultra dwarf grasses including the Penn A & G Series, TifEagle, and Champion. Take a look at the features that deliver a more predictable, faster and truer ball roll.

- ✓ Independent traction unit and flexible 21" cutting unit closely follow undulations, virtually eliminating scalping
- ✓ Innovative design and constant bedknife attitude allows a remarkable 1/16" height of cut
- ✓ New single-lever, dual-function control makes it easy to engage the traction and reel drive with a twist of the wrist
- ✓ Grass basket attaches to the traction unit, not the cutting reel, to distribute weight evenly over two rollers rather than one, reducing gouges or ridges on your greens
- ✓ Simple two-bolt connection allows for quick removal of the cutting unit for grinding or changing units for topdressing
- ✓ Unique traction drum tapers at the outer edges to alleviate overlap marking on the cutting path
- ✓ No grease zerks, plus multi-lip seals and a new gear box keep grease off the green and set new standards in ease of maintenance
- ✓ An extruded aluminum cutting unit frame offers strength, rigidity and creates the industry's shortest footprint with a mere 8.75" between rollers – reducing scalping



# REVOLUTIONARY MOVEMENT FLEXIBLE DRIVE SHAFT COUPLERS



**THE REVOLUTIONARY MOVEMENT** of the Flex 21 is made possible through dual axis suspension and flexible drive shaft couplers. The individual traction and cutting units are attached at two center pivot points so the cutting head can pivot forward and back, and side to side around the bedknife centerline.



**FLEXIBLE DRIVE SHAFT COUPLERS** allow the cutting unit to flex on the center axis.



**A DUAL-FUNCTION LEVER** controls both the traction and reel. Plus a new clutch design makes it easy to engage the reel with a simple twist of the wrist.



**THE CUTTING UNIT** sets back roller down softly first, then front, like an airplane landing, to prevent gouging.



**THE UNIQUE POSITIONING** of two rollers tucked closer to the reel and rear drum means you're far less likely to mark an undulating green.

# TAPERED DRUM

## NEW GEARBOX & CLUTCH DESIGN



THE REEL-TO-BEDKNIFE  
ADJUSTS with a simple click.

**TAPERED DRUM**  
alleviates edge loading  
and virtually eliminates  
overlap markings.

**BY SIMPLY PULLING** two bolts, the cutting  
unit is easily removed and ready for grinding, or to  
swap the cutting unit for topdressing.

**A NEW GEARBOX AND  
CLUTCH DESIGN** lets you  
free-wheel around the shop and  
take on or off trailers with ease.  
Sealed bearings with multi-lip seals  
mean no greasing. Ever. Which also  
means no grease on your greens.



GREENSMASSTER® FLEX 21



## Superintendents

*“The Flex 21 performs well on any type of green whether it’s flat, a bowling green or a severely contoured green. Toro combined the good ideas from superintendents and technicians, and put them together into this machine.”*

Kevin Ross, CGCS  
Country Club of the Rockies in Vail, CO



## Technicians

*“Grinding this machine is easier because you just remove two bolts and pull the head off. It’s simple. Very quick and easy. Your technicians will be thrilled to death immediately.”*

Dennis Donnelly, Equipment Manager  
The Estancia Club in Scottsdale, AZ

The revolutionary  
Greensmaster Flex 21  
is built to meet the  
unique needs of  
superintendents,  
technicians, operators  
and golfers.



## Operators

*“It’s simple for my operators to understand how to run the Greensmaster Flex 21, which in turn makes it easy to train operators because it’s a very user-friendly machine.”*

Allan Pulaski, Director of Golf Course and Grounds Maintenance  
The Landings Club in Savannah, GA



## Golfers

*“Our golfers are pleased. We have a very demanding membership. A lot of our members belong to other courses like Pine Valley, Cyprus Point, Augusta. They really praise our greens. In fact, we’ve had other clubs come here just to take a look at our greens.”*

Carl Rygg, CGCS, Director of Golf Operations  
The Estancia Club in Scottsdale, AZ



**TORO****Count on it.**

## The Greensmaster® Flex 21 meets the needs of:

### Superintendents

- Cut lower
- Even cut on undulations
- Less mechanical marking

### Technicians

- Easy and quick to maintain
- Versatile
- Holds critical adjustments better

### Operators

- Easy to use
- Easy to train
- Worry-free operation

### Golfers

- Faster greens
- Truer ball roll
- Predictable putting

## Greensmaster® Flex 21 Specifications (model 04021)

<b>Engine</b>	Kawasaki®, 4-cycle, 3.7 hp (2.7 kW), air-cooled OHV engine, 3600 rpm. Displacement: 7.57 cu in. (124 cc). Cast iron cylinder sleeve. Electronic ignition. Maximum noise suppression muffler, 83 dB(A) at operator's ear.
<b>Fuel Capacity</b>	2.64 quarts (2.5 liters) regular grade unleaded gasoline.
<b>Gear Box</b>	<b>Traction Drive:</b> Integral gearbox assembly directly mounted to the engine. The traction drive consists of a constant mesh planetary gear reduction incorporating a wet bath band-type clutch and brake driving a Peerless® differential assembly integrated into the gearbox assembly. Positive drive belt to traction drum. <b>Implement Drive:</b> Consistent mesh gear driven countershaft with integral cone wet clutch. Drive shaft consists of two stainless-steel beam couplings for angular misalignment combined with a molybdenum disulfide nylon extension member to accommodate axial movement. Positive drive belt to reel.
<b>Ground Speed</b>	Mowing speed: 1.3-3.5 mph (2.1-5.6 km/h). Transport speed (maximum): 5.3 mph (8.5 km/h).
<b>Traction Drum</b>	Dual cast aluminum, 7.5" (19 cm) diameter, tapered on outer 1/3 of length.
<b>Controls</b>	Engine mounted: on/off switch, recoil starter, choke. Handle mounted: throttle lever, dual-function traction/reel control lever, service/park brake lever. Safety devices: neutral interlock system, servicing/park brake, enclosed drive system.
<b>Handle</b>	Loop style, 1" (2.5 cm) diameter with easy-pull pin height adjustment, operator selected.
<b>Transport Tires/ Kickstand</b>	Two quick detachable pneumatic tires; 3 x 3.25-6" (8.25 cm) tread width. Kickstand standard equipment.
<b>Reel Construction</b>	5" (12.7 cm) diameter, 11 blades (high-strength, low-alloy steel, through-hardened, impact resistant).
<b>Suspension</b>	Semi-floating cutting unit separable from drive unit, pivoting around reel centerline (pitch axis) and pivoting around bedknife centerline side-to-side (roll axis).
<b>Width of Cut</b>	21" (53.3 cm).
<b>Height of Cut</b>	1/16-19/64" (1.5-7.5 mm).
<b>Clip Frequency</b>	11-Blade/Standard: .16" (4.1 mm), 11-blade w/clip kit: .14" or .21" (3.5 mm or 6.4 mm).
<b>Cutting Unit Construction</b>	Extruded aluminum mainframe with cast aluminum side plates.
<b>Cutting Unit Service/Adjustments</b>	Cutting unit detachable from traction unit, dual screw adjustments to reel. Front roller height of cut adjustment with rear roller eccentric leveling. Sealed reel bearings utilizing multi-lip canister seals.
<b>Bedknife</b>	Bedknife is high carbon through-hardened steel. Tournament bedknife standard.
<b>Grass Basket</b>	Molded polyethylene with integrated graphics highlighting overlap guidelines, vented for high-efficiency collection.
<b>Rollers</b>	Front Roller: Aluminum Wiehle® 2.5" (6.35 cm) diameter with sealed bearings and multi-lip seals standard. Rear Roller: Aluminum full roller 2" (5.1 cm) diameter with sealed bearings and multi-lip seals standard.
<b>Dry Weight</b>	238 lbs. (108 kg) with aluminum Wiehle roller, kickstand and grass basket (without transport tires and groomer).
<b>Warranty</b>	Two year limited warranty. Refer to the Operator's Manual for further details.

Products depicted in this brochure are for demonstration purposes only. Actual products offered for sale may vary.

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For a demonstration of the Greensmaster Flex 21, contact your Toro distributor at: **1-800-803-8676**

For a free Flex 21 video, visit Toro at: **www.toro.com**